



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A744 CN3MN

Standard Specification for Castings, Iron-Chromium-Nickel, Corrosion Resistant, for General Application

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A743 / A743M Iron-Chromium, Iron-Chromium-Nickel, corrosion Resistant Casting, for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.010 max.		
Chromium	Cr %	20.000 - 22.000		
Nickel	Ni %	23.500 - 25.500		
Molybdenum	Mo %	6.000 - 7.000		
Copper	Cu %	0.750 max.		
Nitrogen	N %	0.180 -0.260		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	550 min.
-	-	-	Yield Strength in Mpa	260 min.
-	-	-	Elongation in %	35 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-351 CN3MN	ASME	USA	Casting
1.4585	DIN	Germany	Casting
J94651	UNS	USA	Casting
Ao X 10 CrNiMoCuNb 18-18	MSZ	Hungary	Casting
G X 7 CrNiMoCuNb 18-18	DIN	Germany	Casting
A351 CN3MN	ASTM	USA	Casting
A351 CN3MN	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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